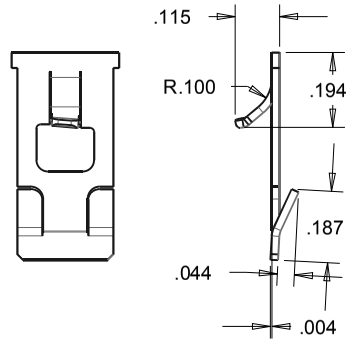
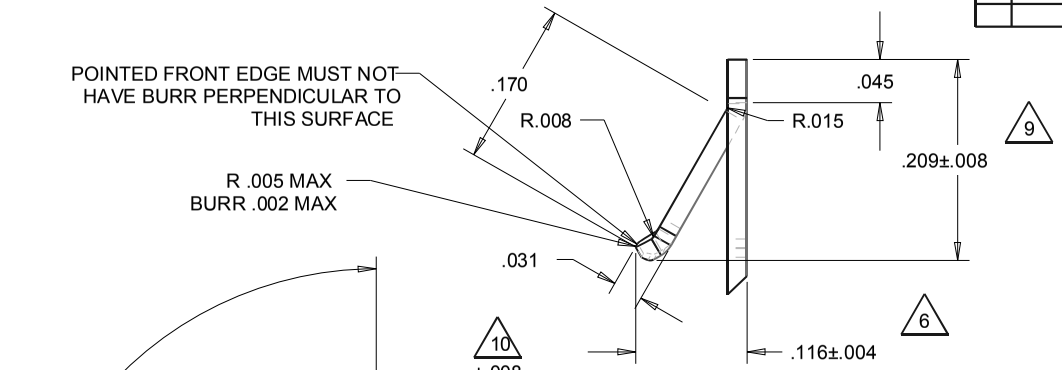
REV.	EC. NO.	DATE	DESCRIPTION	DFTR	CK.
C	PS01434	7/11/2016	REDRAW IN CREO 2	LNB	REH

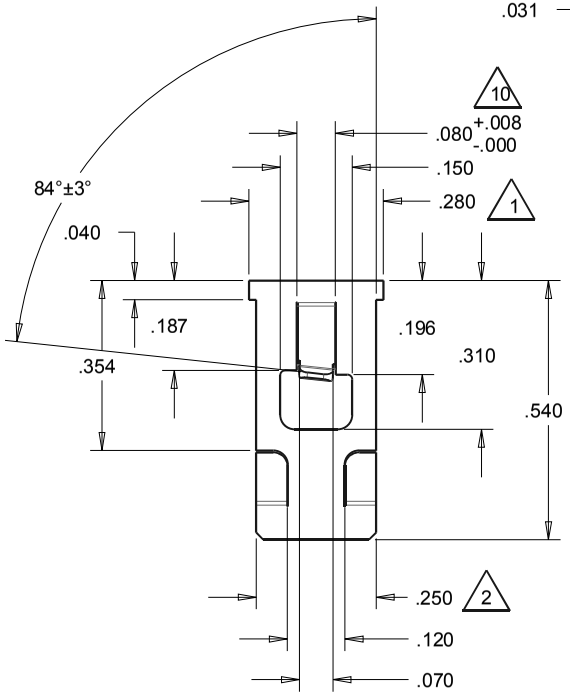


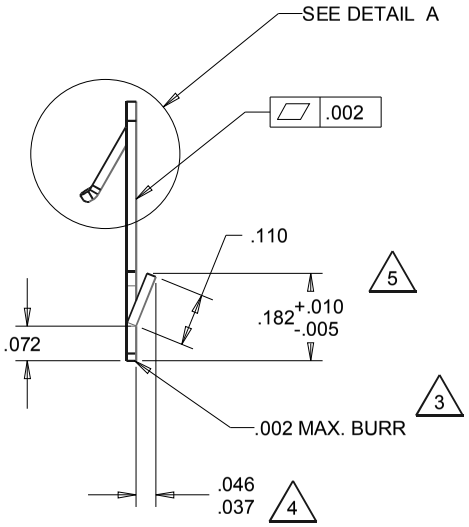
REF CD Part - 11-2015

SCALE 4.000



DETAIL A
SCALE 10.000





NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE SYMMETRIC ABOUT THEIR RESPECTIVE CENTER LINES
2. △x SIGNIFIES CRITICAL DIMENSIONS
   △x SEE INSPECTION ROUTINE
3. RAW MATERIAL:
   TYPE: GRADE 190 MARTINSITE STEEL
   △7 THICKNESS: .020 +.003/-.000
   FINISH: ELECTRO-ZINC .00012 COAT PER SIDE
   WITH CLEAR CHROMATE RINSE.
4. PART TO BE CLEAN AND OIL FREE.
5. PART SHALL NOT HAVE RESIDUAL LUBRICANT OF A TYPE AND AMOUNT SUCH THAT IT DEGRADES OR CRACKS G.E. NORYL PLASTIC OR EVUIVALENT.
6. SPRING TO HAVE A MIN 100 LB PULL OUT FORCE WHEN INSTALLED IN A P&S PLASTIC BOX AND IS TESTED WITH A COMMERCIAL #6-32 STEEL SCREW. REF. UL514C SECTION 36.4.
7. AS A TEST FOR EMBRITTLEMENT, THE PART MUST BE CAPABLE OF BEING DEFORMED FLAT WITHIN .005 WITHOUT FRACTURE.
8. BREAK ALL SHARP EDGES TO .010 MAX INSIDE RADIUS.
9. OPTIONAL I.D. MARK FOR 2 UP TOOLING.
10. △8 PARTS TO HAVE A GEOM. FLATNESS WITHIN .002.
11. REFERENCE PRINT 210354 & 210648 BEFORE MAKING ANY CHANGES.
12. IF PARTS ARE MADE ON A 4-OUT DIE, 2 PARTS OUT THE FRONT AND 2 OUT THE BACK, AT LEAST ONE OF THE FRONT PARTS AND ONE OF THE BACK PARTS SHOULD CONTAIN AN I.D. MARK, NUMERIC OR ALPHANUMERIC. FRONT PARTS AND BACK PARTS SHOULD BE SHIPPED SEPARATELY IN BOXES MARKED "FRONT" AND "BACK"

DIE #: V-XXX

Quick-Click

MATERIAL:	SEE NOTE	UNSPECIFIED TOL. FRAC. ± 1/64 ANGLES ± 1.0 DEC .0 ± 0.02 .00 ± 0.01 .000 ± 0.005	Pass & Seymour Legrand
FINISH:	SEE NOTE		MODEL NAME: 210876
DSGN BY: LNB	07/11/2016		
DR BY: LNB	07/11/2016	SHT 1of1 PROJ.	DWG NO.: 210876 REV.: C
CK BY: REH	07/12/2016	SCALE: 5.000	

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